



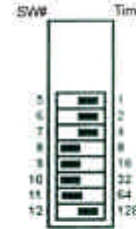
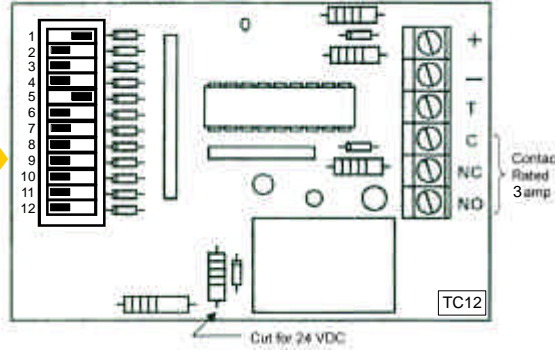
30 Years in Systems Design

# Northwest Tech-Con Systems Ltd.

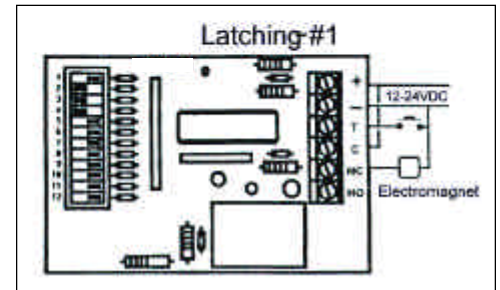
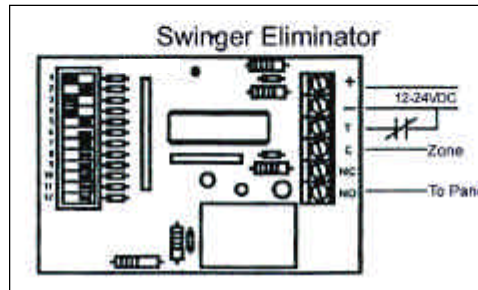
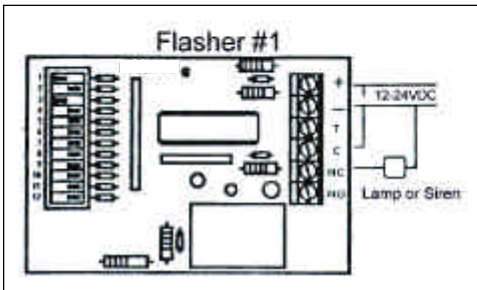
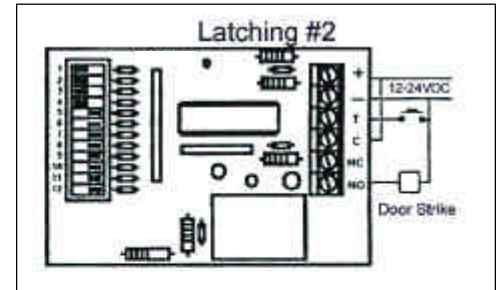
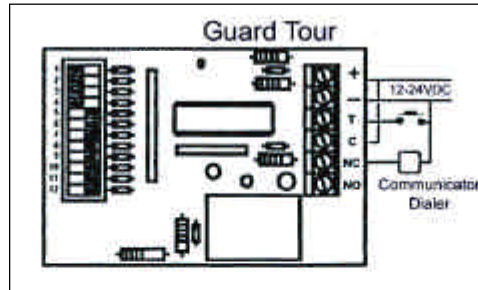
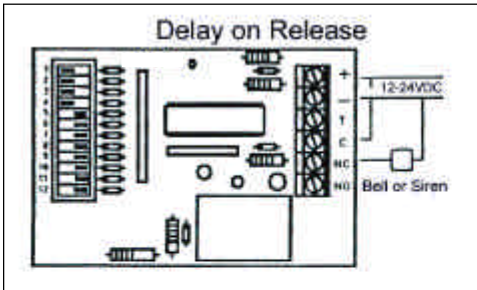
WATER PROCESS & CONTROL SOLUTIONS FOR TOMORROW'S TECHNOLOGIES

# TC12 Timing Module

Note:  
Positions  
For  
Monitor  
Station  
Settings



Time Selection  
 $T = S5 \text{ to } S12$   
 Example  
 Required Time = 135 Seconds  
 $T = S12 + S7 + S6 + S5$   
 $135 = 128 + 4 + 2 + 1$   
 S3 ON = Minutes  
 S3 OFF = Seconds



MODE	S1	S2	S4	T	Start	Time	End
Delay on Operation	ON	OFF	OFF	---	---	---	---
Delay on Release	OFF	OFF	OFF	---	---	---	---
Latching #1	ON	OFF	OFF	X	---	---	---
Latching #2	OFF	OFF	OFF	X	---	---	---
Pulsing #1	ON	OFF	ON	---	Time	Time	No End
Pulsing #2	OFF	OFF	ON	---	Time	Time	No End

## DIPSWITCH FUNCTION

**S1** = In OFF position the relay is activated at the beginning of the cycle. In ON position the relay is activated at the end of the cycle.

**S2** = In OFF position the cycle starts on initial closure. In ON position the cycle starts after removal of contact closure.

**S3** = In OFF position the selected time is in seconds. In ON position the cycle selected time is in minutes.

**S4** = In OFF position the cycle is not repeated. In ON position the cycle is automatically repeated.

In any time "trigger"(T) can be used to restart the cycle. Connect a momentary push button between T and - (ground).